

Instructions For Following Product(s)

- All Highline Conference Tables

Product(s) Also Required But Ordered Separately

- None

Related Instructions

- 02D00005 Vector Conference Table Base
- 02D00008 Loop Leg Conference Table Base
- 00D00013 Unify Single-Sided Tabletop Power
- 00D00014 Unify Double-Sided Tabletop Power

Tools Required



Pencil, Pen or Marker



Driver\Drill Gun



Tape Measure



Level



Allen Key
4mm



Phillips Driver
#2

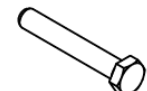
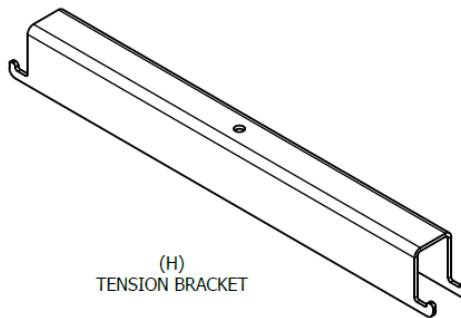
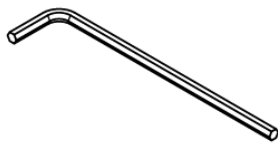
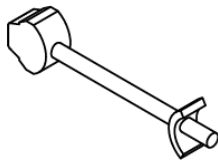
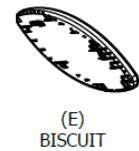
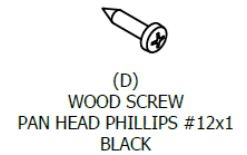
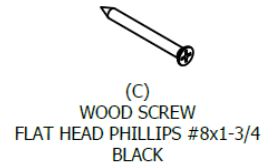
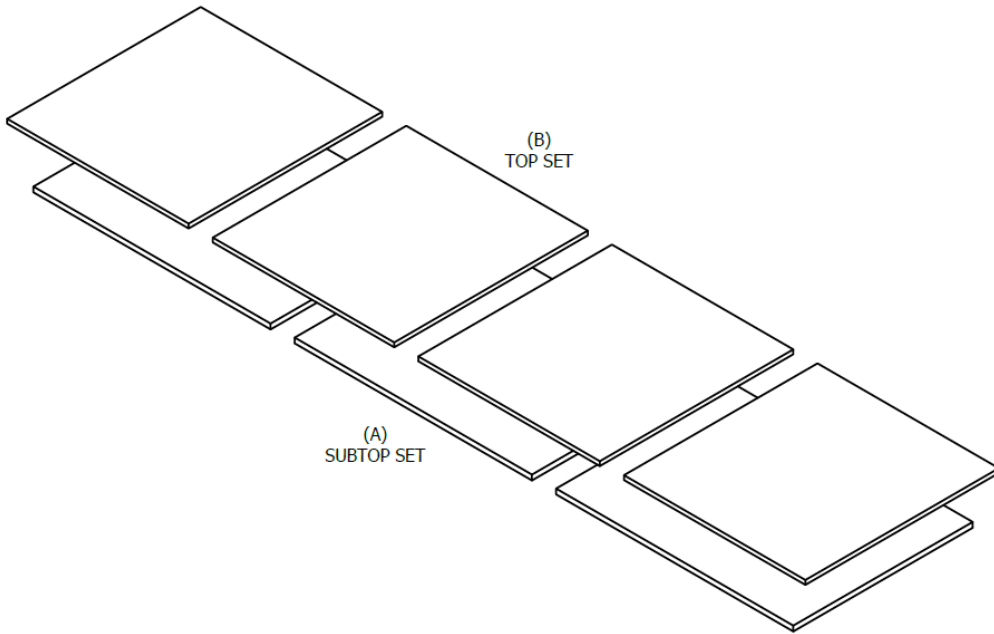


Phillips Driver
#3

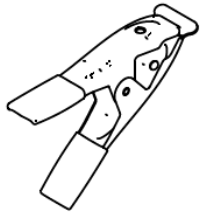


External Hex Socket
1/2"

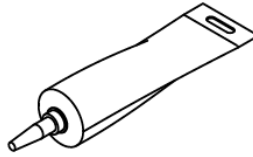
In The Box (Supplied By DatesWeiser) - Tabletop



In The Box (Supplied By DatesWeiser) – Tabletop w\ Alternative Material Top (If Equipped)



(K)
2" SPRING CLAMP

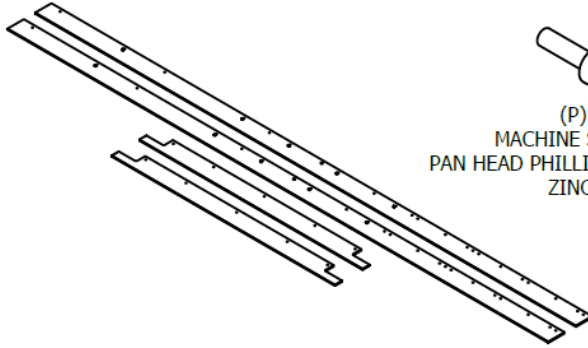


(L)
SILICONE TUBE



(M)
CARDBOARD PROTECTOR

In The Box (Supplied By DatesWeiser) – Edge Trim (If Equipped)



(N)
METAL OR LEATHER EDGE TRIM SET

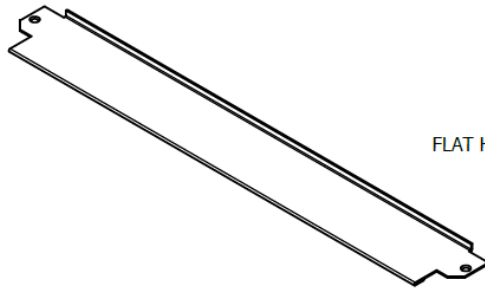


(P)
MACHINE SCREW
PAN HEAD PHILLIPS 1/4-20x7/8
ZINC



(R)
ROLL PIN ϕ 1/8x7/8
ZINC

In The Box (Supplied By DatesWeiser) – Leather Edge Trim w\ ABS Core And Power Drawers (If Equipped)

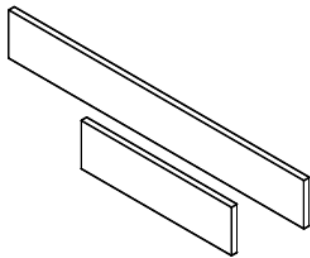


(T)
EDGE SUPPORT ABOVE POWER DRAWER

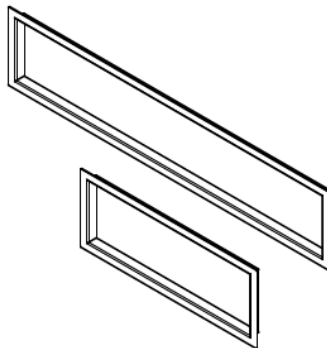


(U)
WOOD SCREW
FLAT HEAD PHILLIPS #6 x 5/8
ZINC

In The Box (Supplied By DatesWeiser) – Topmount Power Lid And Liner (If Equipped)



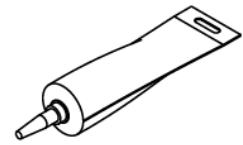
(V)
TOPMOUNT LID
SMALL OR LARGE



(W)
TOPMOUNT LINER
SMALL OR LARGE



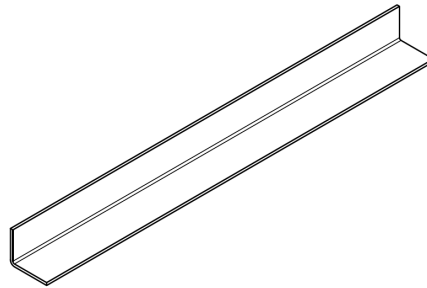
(X)
TOPMOUNT LINER
SPACER



(L)
SILICONE TUBE

Before You Begin

Save the cardboard edge protectors used in shipping. These will be used during the installation of the tabletop.



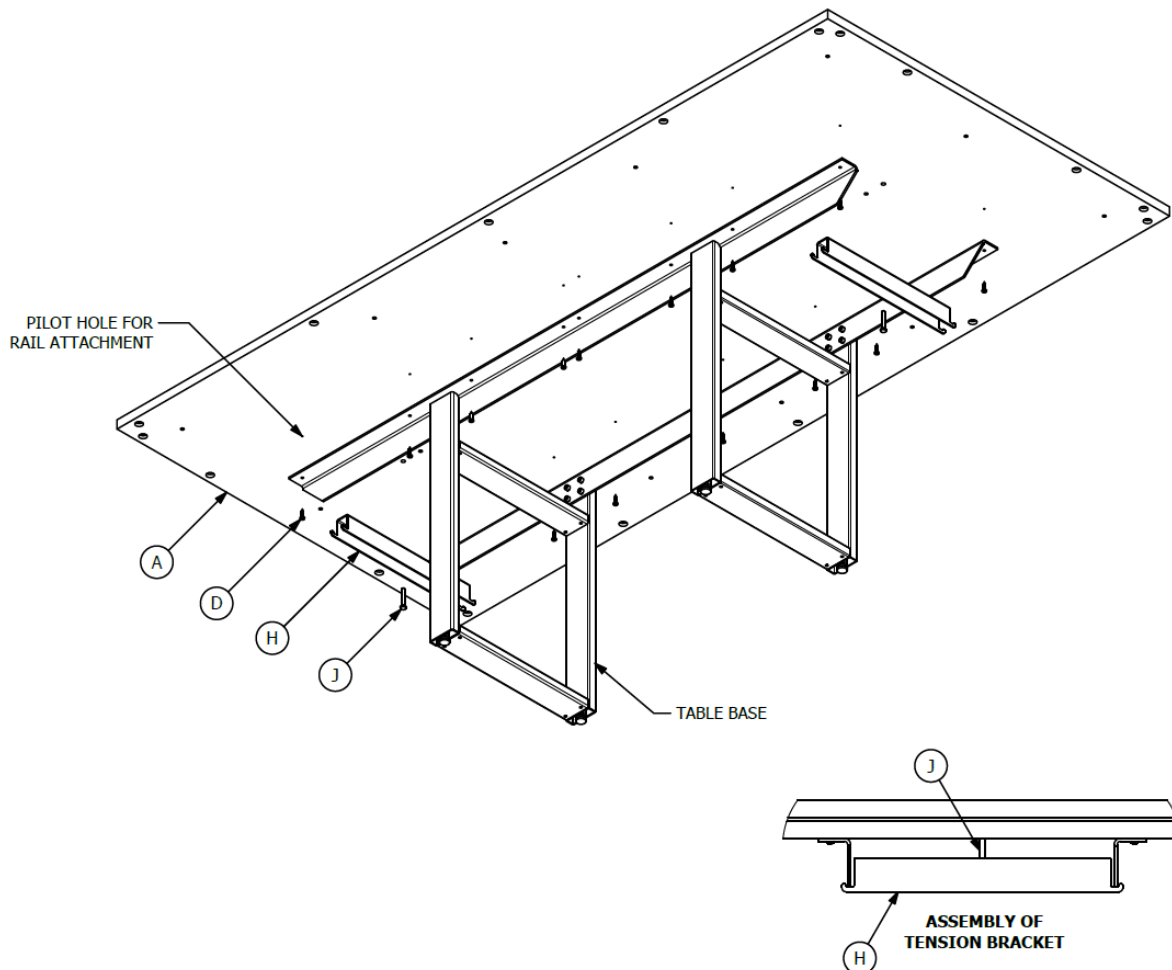
(P)
CARDBOARD EDGE
PROTECTION

Instructions – Subtop**For 1-Piece Subtop**

1. Place Subtop (A) on Table Base with pilot holes to attach Subtop to Table Rails facing down.
2. Align pilot holes in Subtop to holes in Base Table Rails, then using Fastener (D) secure them together.
3. If Top is **NOT** wood, it will be supplied with Tensions Brackets. Attach Tension Bracket (H) at each end of Table with Fastener (J) using the threaded inserts in the Subtop to locate it. If the Top is wood, skip this step.

!!! Do Not Overtighten !!!

Tighten the fastener holding the Tension Brackets just enough to keep it snug. When leveling the table later in the process, this fastener will be used to level any sagging corners or sides.



Instructions – Subtop**For Multi-Piece Subtop**

1. Place all Subtop (A) sections on Table Base with pilot holes to attach Subtop to Table Rails facing down.
2. Using Alignment Biscuit (E) and Zip-Bolt (F) connect the Subtop sections to each other.

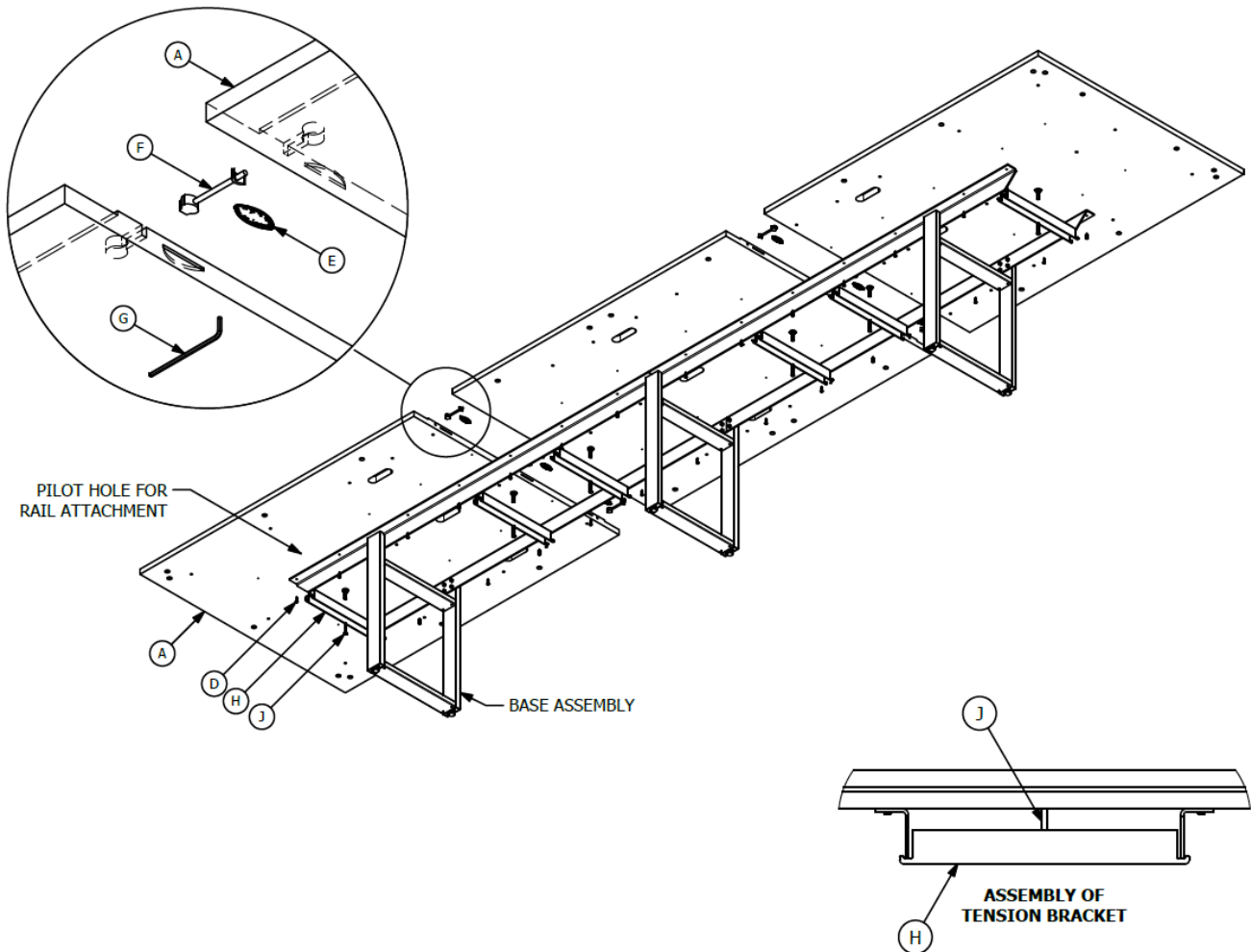
!!! Do Not Overtighten !!!

To prevent stripping Zip-Bolts, tighten by hand using 4mm Allen Key (G) included with the table.

3. Align pilot holes in Subtop to holes in Base Table Rails, then using Fastener (D) secure them together.
4. If Top is **NOT** wood, it will be supplied with Tension Brackets. Attach Tension Bracket (H) at each end of Table, and 2 at each Subtop split with Fastener (J) using the threaded insert in the Subtop to locate it. if it is wood, skip this step.

!!! Do Not Overtighten !!!

Tighten the fastener holding the Tension Brackets just enough to keep it snug. When leveling the table later in the process, this fastener will be used to level any sagging corners or sides.



Instructions – Edge Trim (If Equipped)

Note:

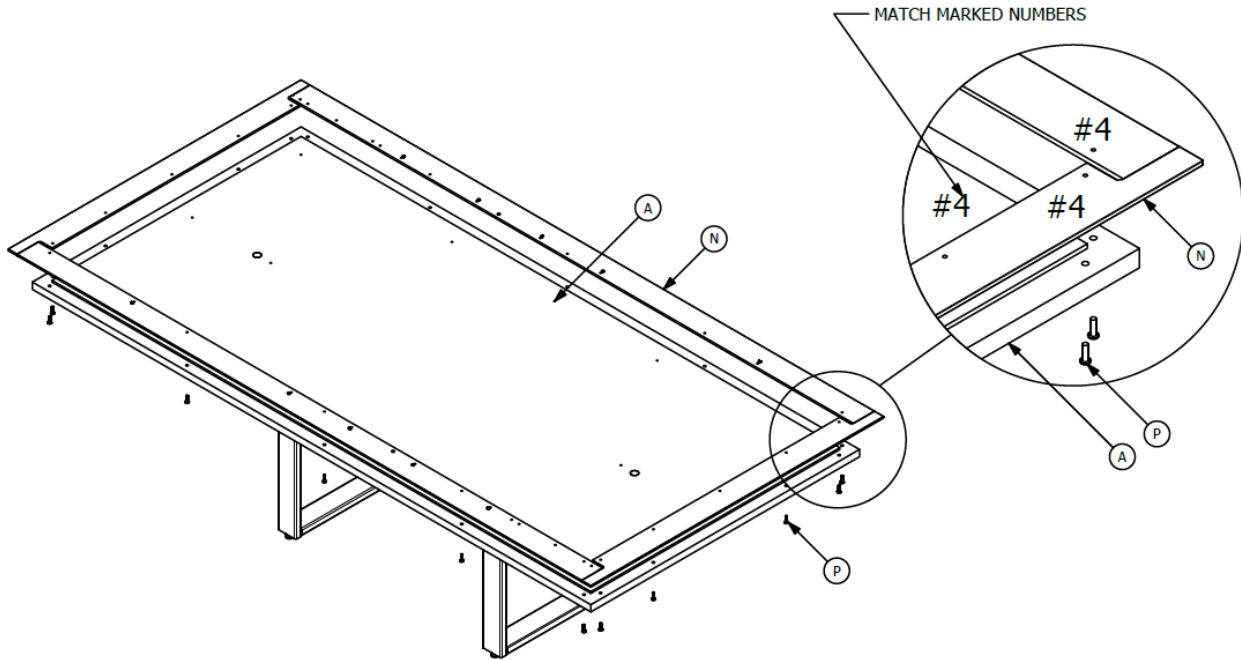
Skip forward to Subtop Leveling Instructions if table is not equipped with edge trims.

Painted, Plated or Leather Wrapped Edge Trims

1. Layout Edge Trims (N) around Subtop (A) matching the numbers marked on both, making sure the numbers always face up.
2. Secure Edge Trims to Subtop from underneath using Fastener (P) into threaded holes of Edge Trim.
3. Flush Edge Trims by loosening Fasteners (P) and shimming to make any necessary adjustments.

!!! Do Not Overtighten !!!

Screw must not protrude above top surface of the Edge Trim.



Instructions – Edge Trim (If Equipped)

Note:

Skip forward to Subtop Leveling Instructions if table is not equipped with edge trims.

Leather Wrapped ABS

1. If table is equipped with Power Drawers, attach Edge Support Above Power Drawer (T) using Fastener (U). If not, skip this step.
2. Layout Edge Trims (N) around Subtop (A) matching the numbers marked on both, making sure the numbers always face up.

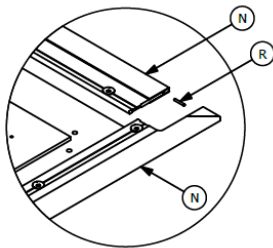
Note:

Use Roll Pin (R) to insure proper alignment at all joints.

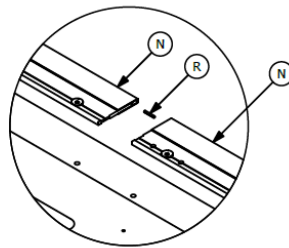
3. Secure Edge Trims to Subtop from underneath using Fastener (P) into threaded holes of Edge Trim.
4. Flush edge trims by loosening Fasteners (P) and shimming to make any necessary adjustments.

!!! Do Not Overtighten !!!

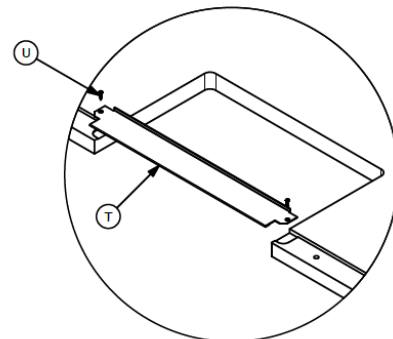
Screw must not protrude above the top surface of the Edge Trim.



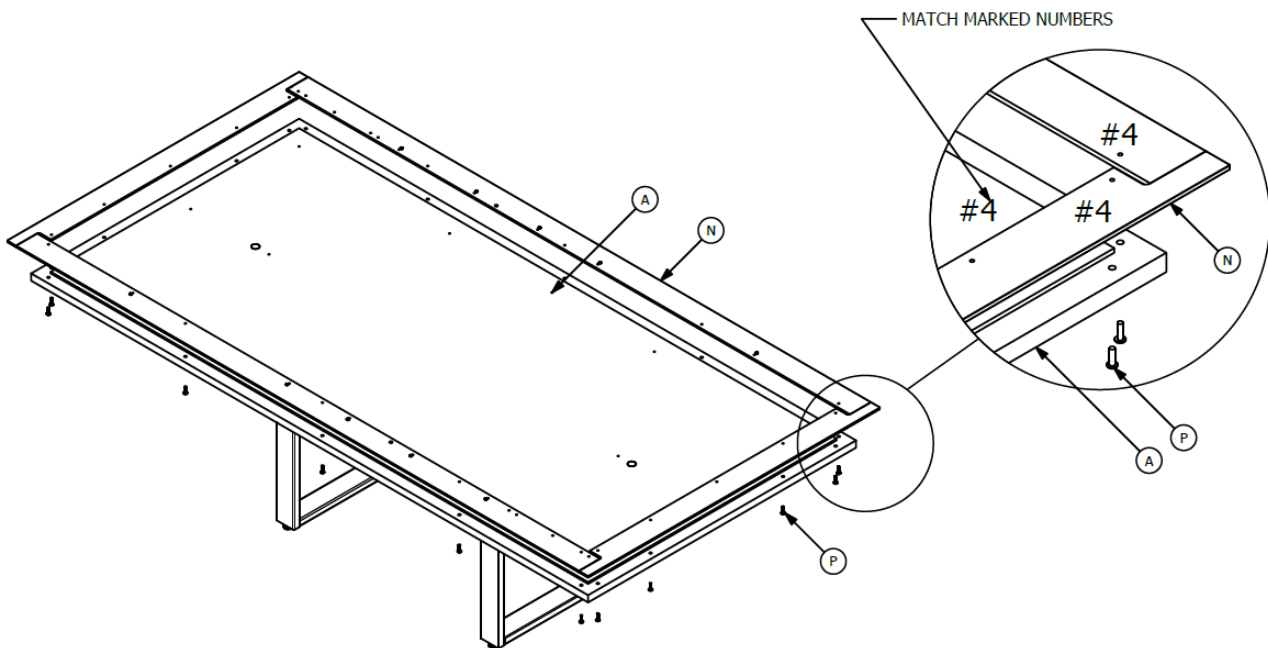
**CORNER JOINT
WITH ROLL PIN**



**IN-LINE JOINT
WITH ROLL PIN**

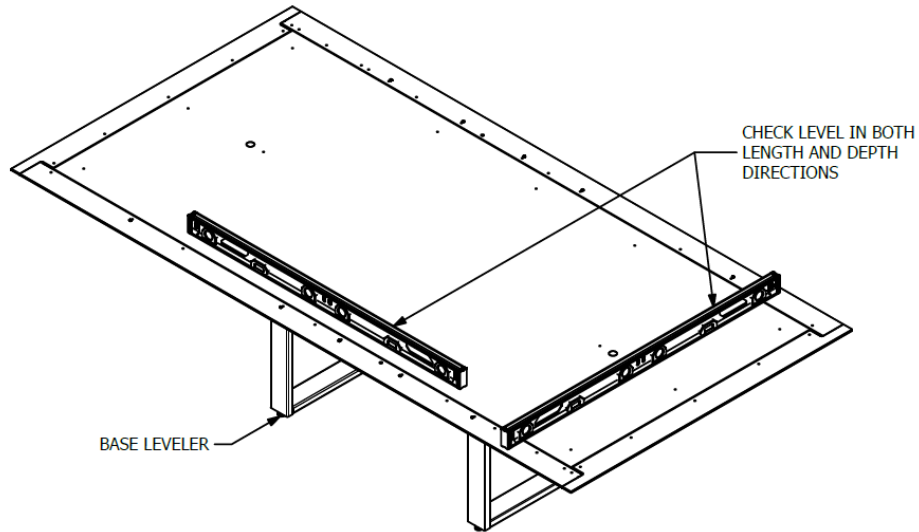


**EDGE SUPPORT ABOVE
POWER DRAWER**



Instructions – Leveling Table w\ Subtop**!!! This Is An Extremely Important Step !!!**

1. Using the flat edge of the level as a straight edge, make sure the Subtop is perfectly flat by adjusting Tension Brackets (H). Tighten Fastener (J) for any sag, loosen Fastener (J) for any cupping.
2. Using the level to measure, adjust the base levelers to level the table.

**Instructions – Topmount Power Box (If Equipped)****Note:**

Skip forward to Top Assembly Instructions if table is not equipped with Topmount power.

Single-Hinged Topmount And Lid

1. Refer to instruction 00D00013.

Double-Hinged Topmount

1. Refer to instruction 00D00014.

Instructions – Wood Top (If Equipped)

Note:

Skip forward to section for assembly of alternative material tops if your table is equipped with a solid surface, stone, marble or glass top.

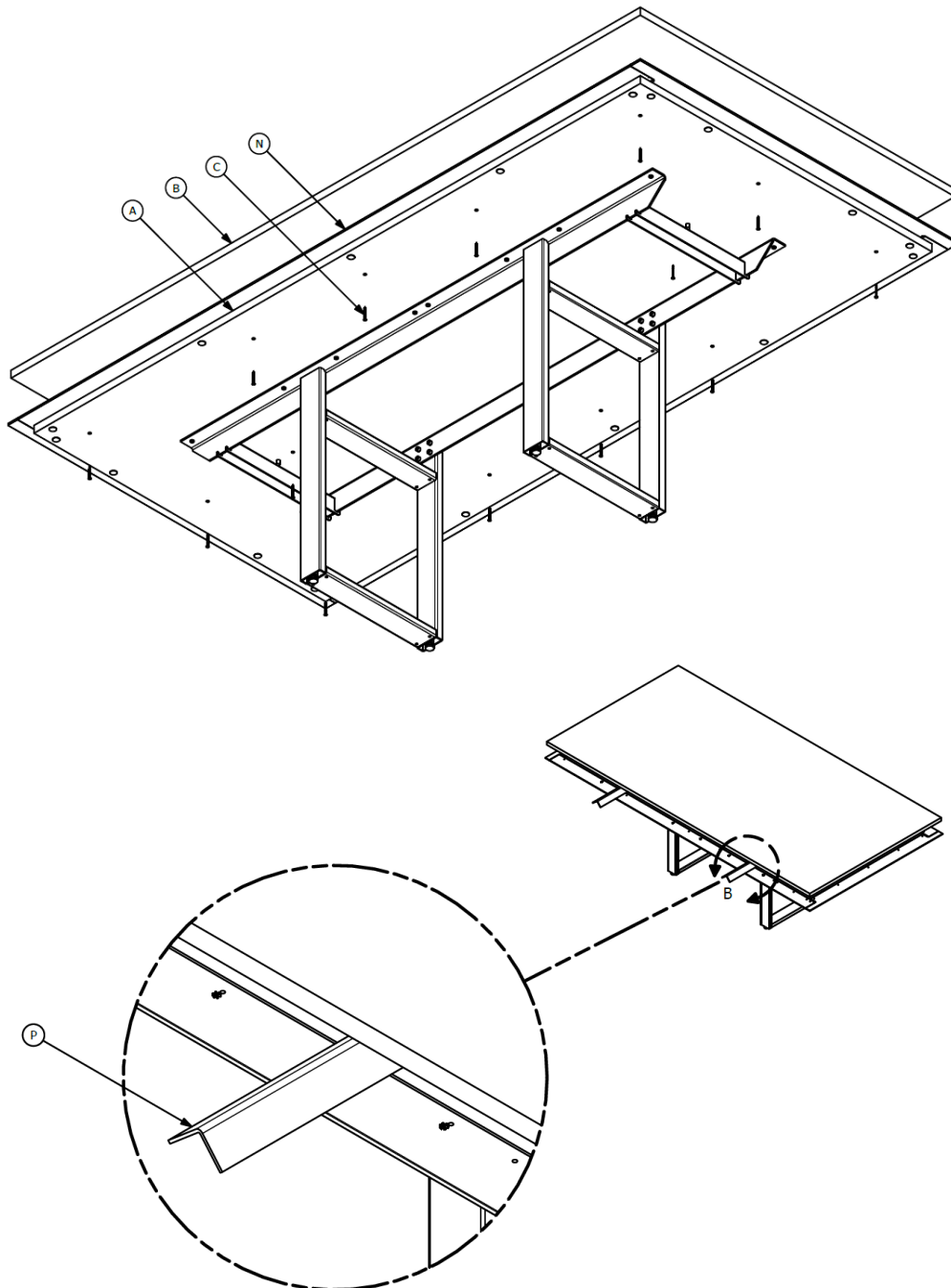
For 1-Piece Wood Top

1. To protect edge trim finish, position Cardboard Edge Protection (P) on Subtop (A).
2. Place Top (B) on Cardboard Pieces (P).
3. Centre Top on Subtop.

Note:

If equipped with edge trim (N), position the Top so that an equal amount (1/4") of the edge trim shows.

4. Carefully remove the cardboard and lower the Top onto the Subtop.
5. Make minor adjustments to locate Top in final position on Subtop, then use Fastener (C) to secure them together.



Instructions – Wood Top (If Equipped)

Note:

Skip forward to section for assembly of alternative material tops if your table is equipped with a solid surface, stone, marble or glass top.

For Multi-Piece Wood Top

1. To protect edge trim finish, position Cardboard Edge Protection (P) on Subtop (A).
2. Place all Top (B) sections on Cardboard Pieces (P).
3. Using Zip-Bolt (F) connect the top sections to each other thru the openings in the Subtop.

!!! Do Not Overtighten !!!

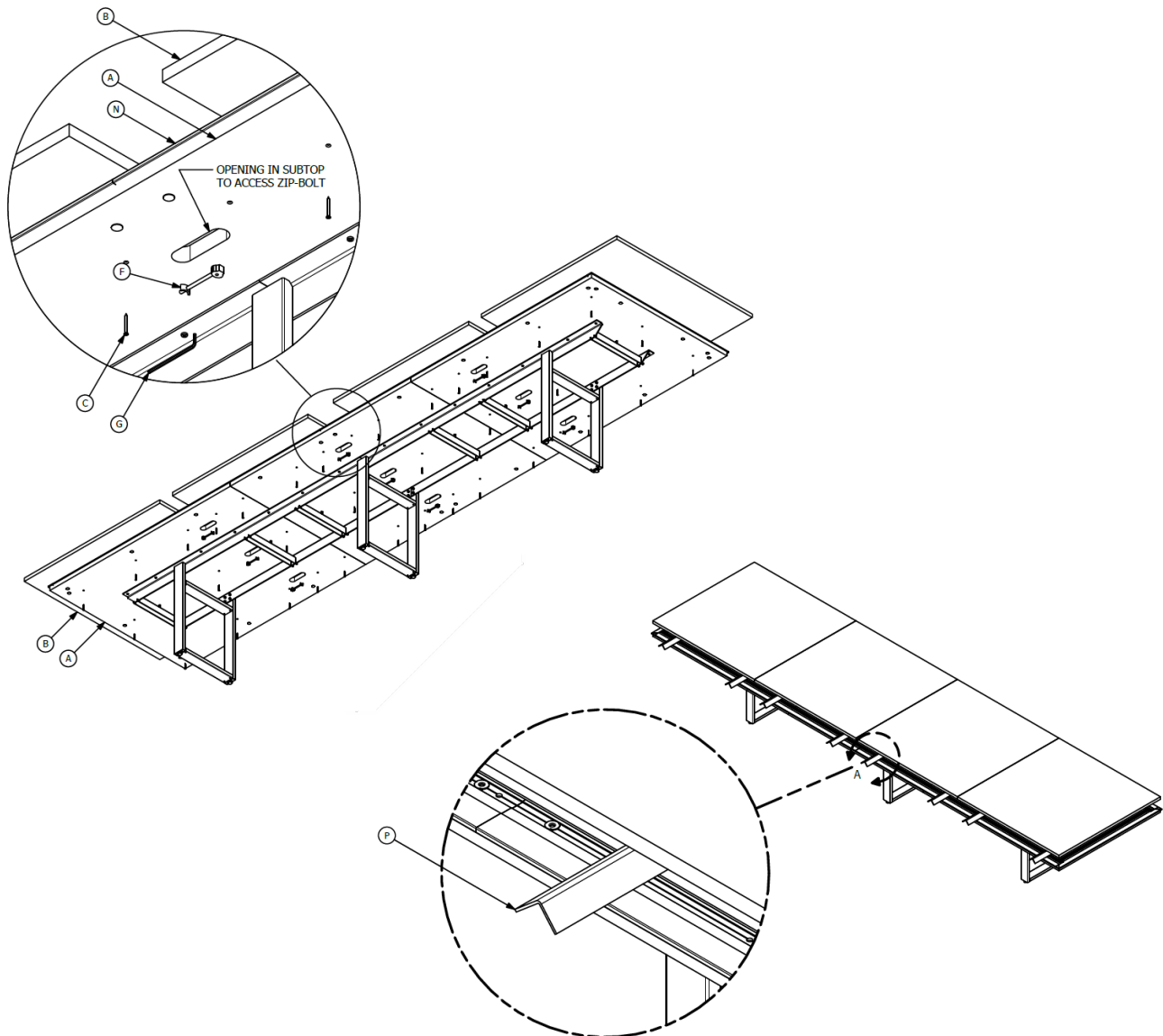
To prevent stripping Zip-Bolts, tighten by hand using 4mm Allen Key (G) included with table.

4. Centre Top on Subtop.

Note:

If equipped with edge trim (N), position the Top assembly so that an equal amount (1/4") of the edge trim shows.

5. Carefully remove the cardboard and lower the Top onto the Subtop.
6. Make minor adjustments to locate Top in final position on subtop, then use Fastener (C) to secure them together.



Instructions – Alternative Material Top (If Equipped)**Before You Begin:**

Dry fit all tops before gluing down.

For 1- And Multi-Piece Alternative Material Tops

1. Place a 1/2" dab of the Silicone (L) provided on marked locations of Subtop (A) approximately 5" in from the edge.

Silicone Specification:

Dap 100% clear silicone rubber sealant, no substitutes (provided by datesweiser).

2. To protect edge trim finish, position Cardboard Edge Protection (P) on Subtop (A).
3. Position all Top (B) sections on cardboard pieces (P).
4. If equipped with Edge Trim (N), position the Top\Top Sections (Suction cups are recommended) so that an equal amount (1/4") of the Edge Trim shows. If not equipped with an Edge Trim, centre the Top on the Subtop.

Note:

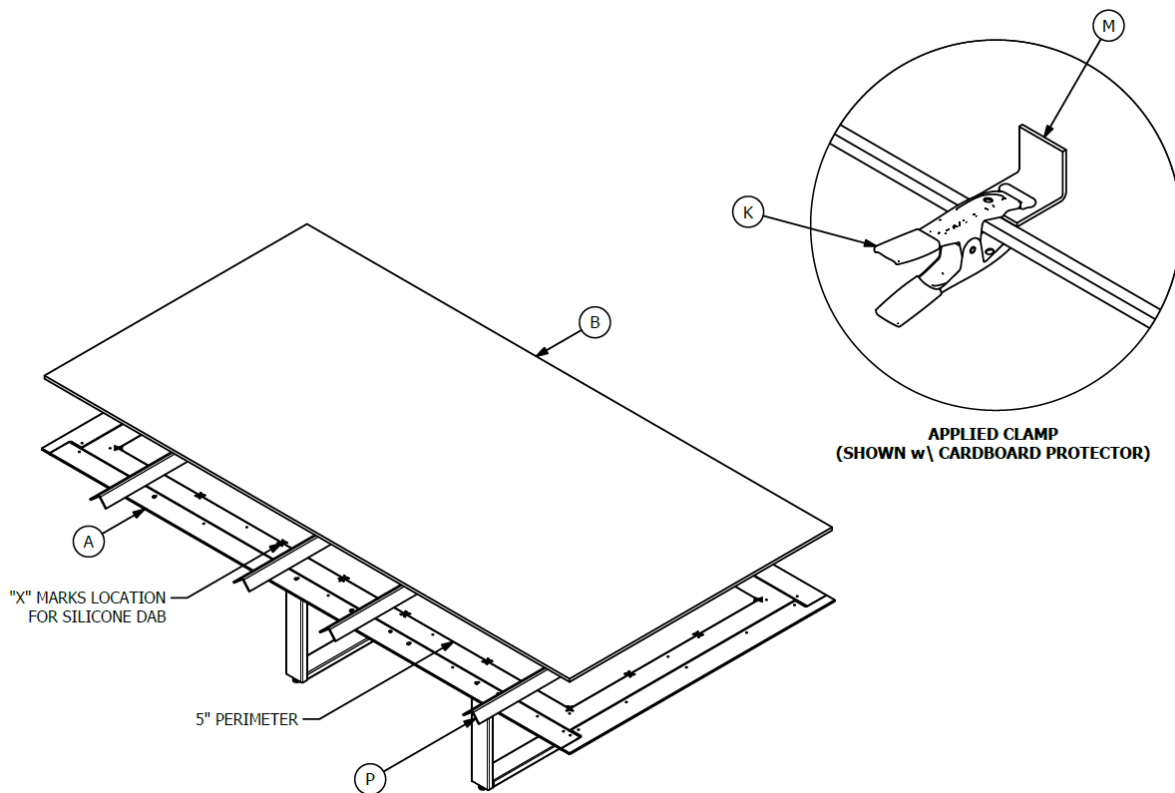
If top is glass, make sure the painted side is facing down.

5. Carefully remove the cardboard and lower the Top onto the Subtop.
6. Using Clamps (K) supplied with each table, clamp the top in place while the silicone sets. See section "Clamp Layout Guide" for recommended clamping locations. Silicone must cure for a minimum of 24 hours before clamps can be removed.

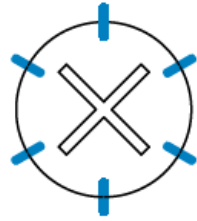
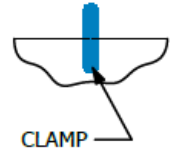
Notes:

Use supplied Cardboard Protection (M) for all non-wood tops.

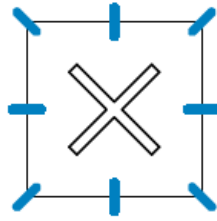
Clamps not required for Tops with recessed Subtop and no Metal Edge combination.



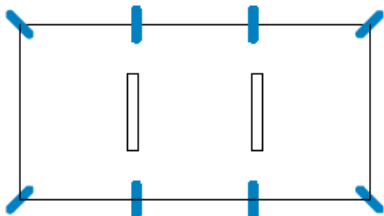
Instructions – Clamp Layout Guide (For Alternative Material Tops)



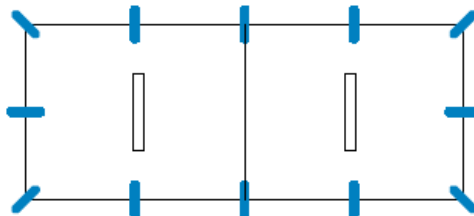
ROUND TOPS



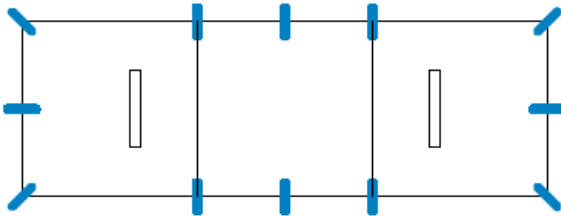
SQUARE TOPS



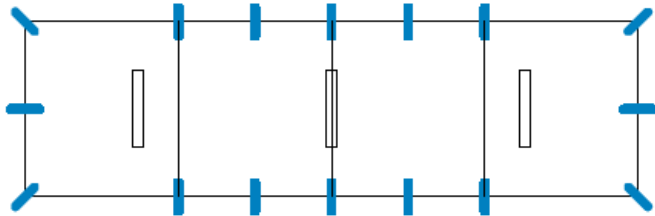
1-PIECE TOPS



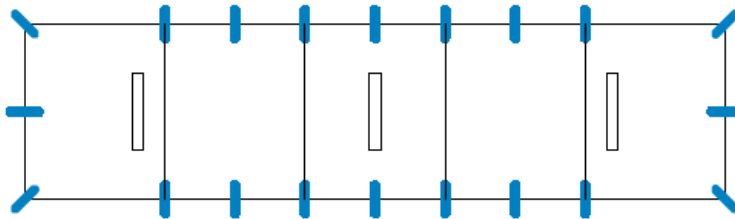
2-PIECE TOPS



3-PIECE TOPS



4-PIECE TOPS



5-PIECE TOPS

Instructions – Topmount Liner (If Equipped)

Note:

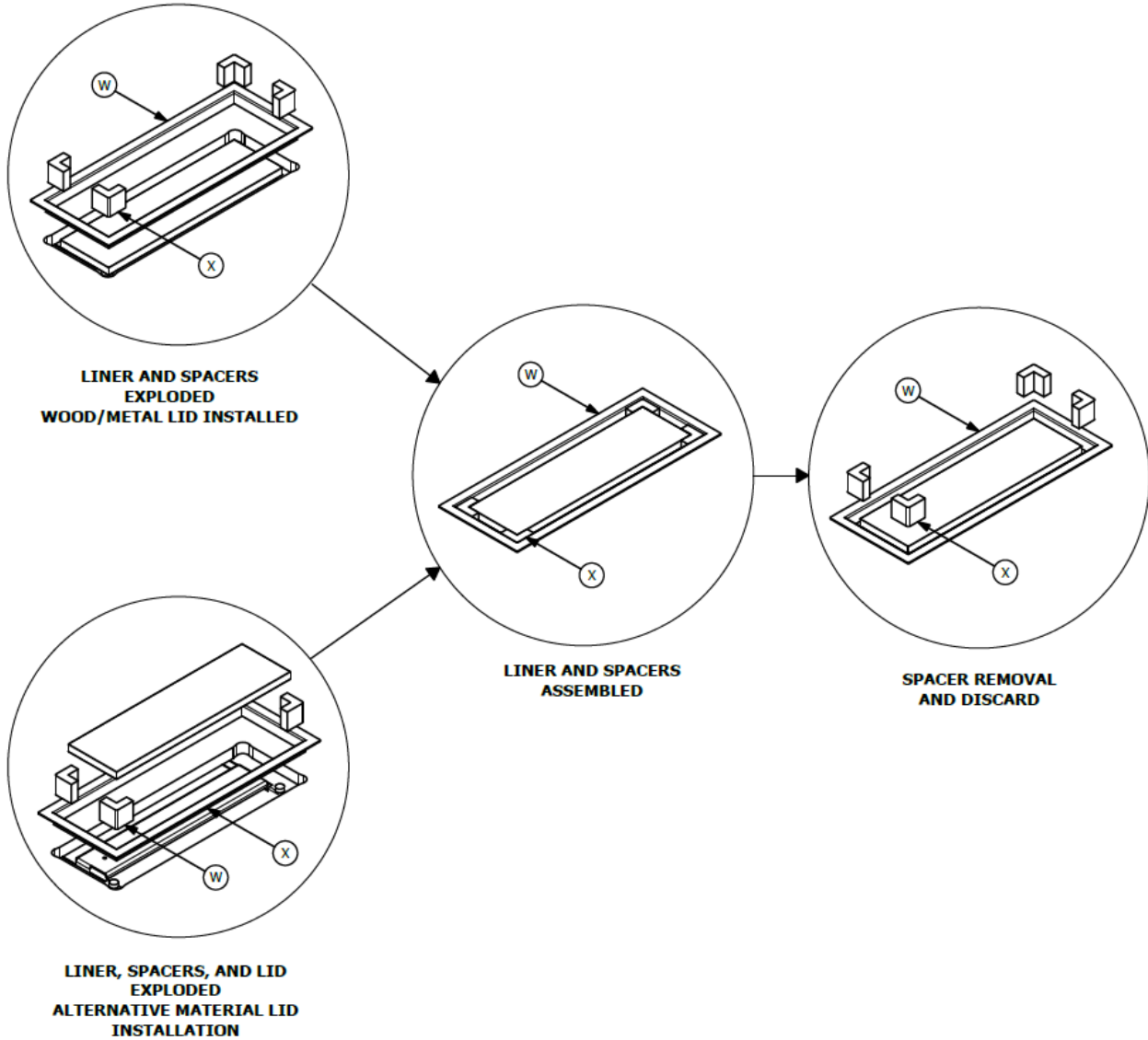
Skip forward to table leveling check instructions if table is not equipped with topmount power.

1. For wood/metal topmount lids already installed - using small dabs of Silicone (L), locate and secure Topmount Liner (W) using L-Shaped Spacer (X) in all four corners.

Note:

To install wood/metal topmount lids, see instruction 00D00013.

2. For alternative material topmount lids (stone, glass, etc.) – using small dabs of Silicone (L), locate and secure Topmount Liner (W) and lid using L-Shaped Spacer (X) in all four corners.
3. Wait 15 minutes for silicone to partially set, then remove and discard spacers.



Instructions – Table Leveling Check

1. With Top and Subtop attached, use level to check and make sure table is still level.
2. Top assembly is complete. Return to Base Assembly Instructions and continue with any proceeding steps.

